

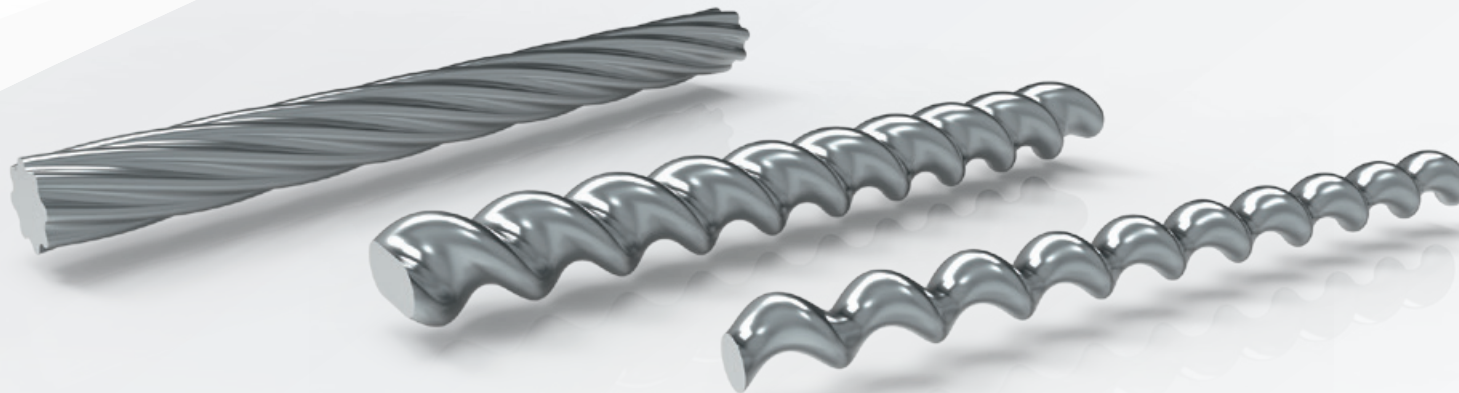
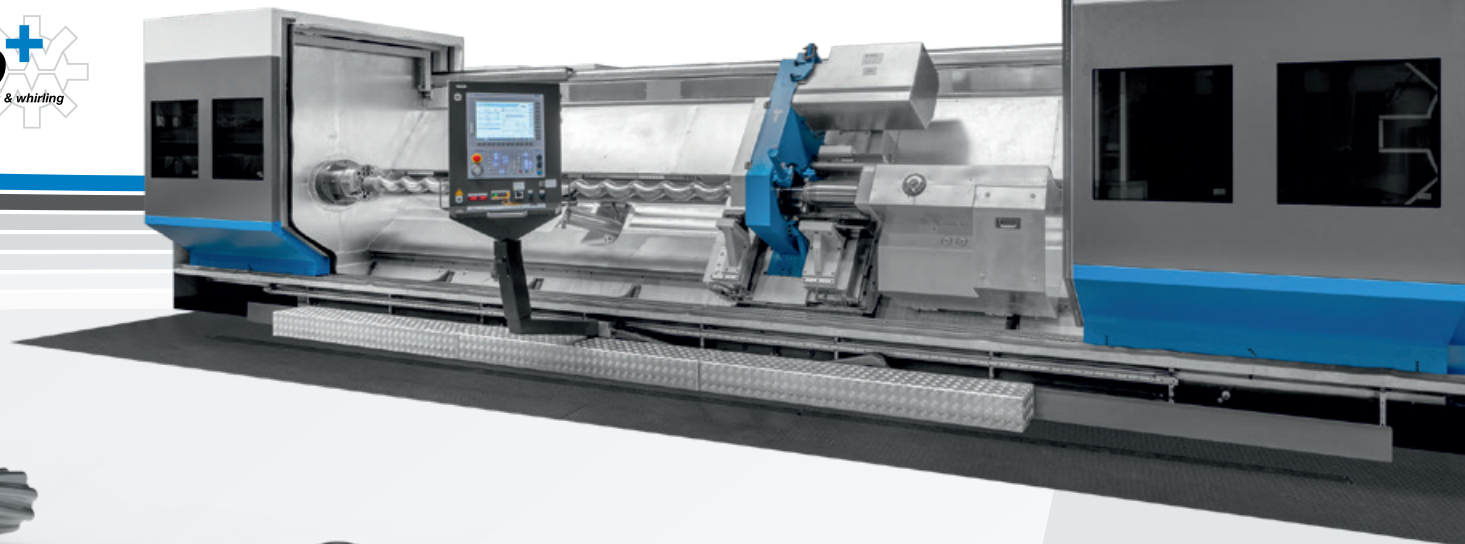


**WEINGÄRTNER**  
**MASCHINENBAU**

Precision and Power in a **Compact** Form.

EN 103:2026

**vario+**  
*milling, peeling & whirling*



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complete  
**SOLUTION**



## TECHNICAL DATA

### AVAILABLE MACHINING UNITS

MILLING	PEELING	WHIRLING
M 260	125/190/210/290	W 240/ W 320
M 260/300	125/190/210/290/330	W 320/ W 370

### MILLING

UNIT	POWER	SPINDLE SPEED	TORQUE	TOOL Ø	UNIT	POWER	SPINDLE SPEED	MAX TORQUE	TOOL CIRCLE DIAMETER	SWIVEL RANGE
M 260	21 kW	max 400 rpm	669 Nm	260 mm	W 240	25 kW	max 2.000 rpm	278 Nm	20 - 190 mm	0 - 40°
M 300	30 kW	max 400 rpm	754 Nm	300 mm	W 320	30 kW	max 900 rpm	1.127 Nm	40 - 240 mm	0 - 40°

### PEELING

UNIT	POWER	SPINDLE SPEED	MAX TORQUE	ROTOR OD	ROTOR ID	ECCENTRICITY	INTERNAL COOLING HIGH POWER FLUSHING
P 125	22 kW	max 3.000 rpm	210 Nm	125 mm	6 - 65 mm	20 mm	140 l/min
P 190	33 kW	max 1.800 rpm	648 Nm	150 mm	15 - 115 mm	20 mm	160 l/min
P 210	37 kW	max 1.800 rpm	707 Nm	160 mm	30 - 120 mm	20 mm	160 l/min
P 290	43 kW	max 1.000 rpm	1.350 Nm	210 mm	60 - 165 mm	30 mm	180 l/min
P 330	74 kW	max 800 rpm	2.950 Nm	260 mm	60 - 190 mm	40 mm	180 l/min

### WORKPIECE DIMENSIONS

MODEL	MILLING Ø	PEELING Ø	WEIGHT
700	220 mm	210 mm	4 t
1000	340 mm	260 mm	5 t

### WHIRLING

UNIT	POWER	SPINDLE SPEED	MAX TORQUE	TOOL CIRCLE DIAMETER	SWIVEL RANGE
W 240	25 kW	max 2.000 rpm	278 Nm	20 - 190 mm	0 - 40°
W 320	30 kW	max 900 rpm	1.127 Nm	40 - 240 mm	0 - 40°

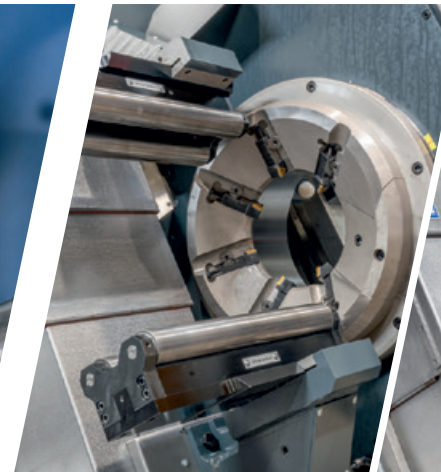
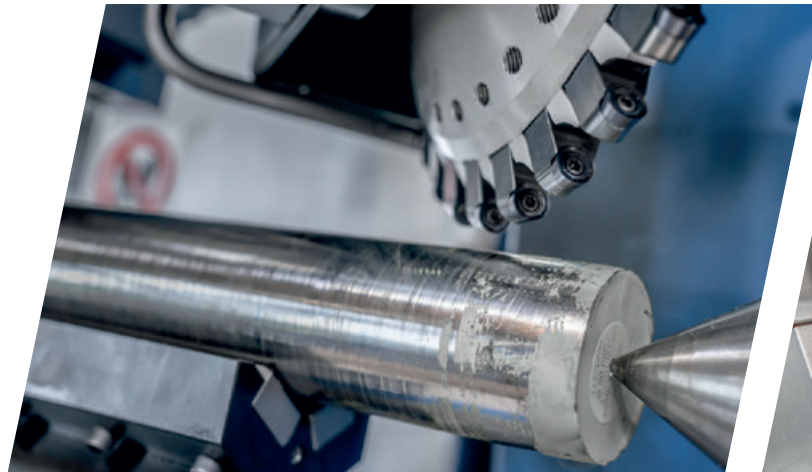
## Precision and Power in a Compact Form.

**vario+** delivers precise machining for power section rotors, PC-pump rotors, and ball screw spindles. Its compact design maximizes space while offering versatile workpiece capacities and high-performance milling, peeling, and whirling. Operator-friendly controls and built-in safety ensure efficient, reliable production.



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